



Fig. 1: Marking the installation position (examples)

**NOTE**

Before installing, check the lateral run-out of the clutch (max. 0.5 mm).  
 Install the clutch disk in the correct installation position. Most clutch disks are marked accordingly.  
 The marking can be stamped, printed, laser-engraved or be stamped-in.  
 Clutch disks installed incorrectly may lead to damage to the clutch and transmission.

Installation position	Engine side	Transmission side
Marking	FLYWHEEL SIDE	GEARBOX SIDE
	FW SIDE	GB SIDE
	MOTOR SIDE	LATO CAMBIO
	COTE VOLANT	T/M SIDE
	ENGINE SIDE	TRANS SIDE
	MOTORSEITIG	GETRIEBESEITE
	SCHWUNGRADSEITE	

### New clutch disk without marking

Mark used clutches when removing. Compare clutch disks before installing. Note the details of the vehicle manufacturer.

You will find more Service Information here: [www.zf.com/serviceinformation](http://www.zf.com/serviceinformation)