



Fig. 1: Assembly aid with transport handle cDISK Blitz Rotary item-no. 3745410



Fig. 2: Adapter for DMF Blitz Rotary item-no. 3745430



Fig. 3: Assembly aid clutch pressure plate Blitz Rotary item-no. 101758

CAUTION

Heavy parts. Bruises and fractures are possible. Wear personal protective equipment and use assembly aid.

NOTICE

- Clean the friction surface of the dual mass flywheel (DMF) using a cloth wet with solvent (brake cleaner). Do not use spray cleaner!
- Carefully set down the DMF and do not let it drop. The mounting flange which is ground to fit precisely might otherwise be damaged.
- For mounting only use new fastening bolts prescribed by the vehicle manufacturer and observe the specified tightening torque. Follow the instructions issued by the vehicle manufacturer.

The special tool (Fig. 1, 2, 3) holds heavy clutch pressure plates, flywheels, and dual mass flywheels (DMF) for commercial vehicles on a crane (Fig. 1) or on a grease pit lift or hydraulic jack (Fig. 2, 3). Clutch pressure plates with sheet metal housing, cast housing, and different pitch circle diameters can be attached to the assembly aid (Fig. 3).

The installation on the vehicle can be performed by one person alone:

1. Secure the flywheel or DMF with the adapter (Fig. 1) to the assembly aid.
2. Adjust the components of the assembly aid axially, radially, and at the tilt angle ($\pm 10^\circ$) so that they can be accurately fitted.

The cDisk installation aid (Fig. 1, 2, 3) and the appropriate adapters are approved by many commercial vehicle manufacturers. More information about the assembly aid can be found here: www.blitzrotary.com



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